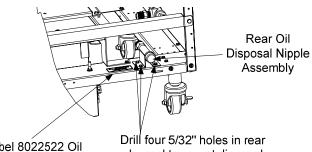
826-2871 1814 Oil Disposal Kit Installation Instructions (For Fryers Manufactured prior to Sep. 13, 2010)

Follow these instructions to install an oil disposal kit on 1814 fryers manufactured prior to September 13, 2010.

- 1. Remove power from the unit and disconnect all gas connections.
- 2. Position fryer for access to the rear of the unit.
- Part No. Description Qty 108-2797 Rear Oil Disposal Assy 108-2798 Drain Tube Dump Assy 1 108-2737 Rear Oil Nipple Assy 1 802-2522 Label- Oil Discharge 1 802-2742 Label- Oil Disposal 1 809-0412 Screw #10-1/2 Hex 8 220-4726 Bracket-Drain Valve 1 106-4182 Harness, Oil Return Jumper 1 819-6695 1 **Kit Instructions**
- 3. Disconnect the flexline attached to rear manifold. Do not disconnect from fitting on the frypot.

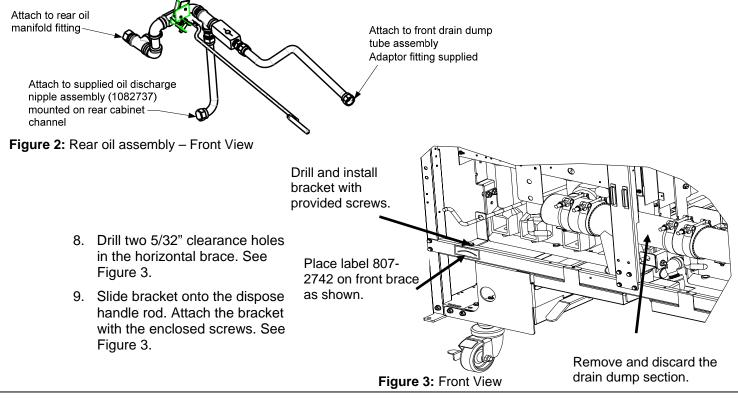


Place label 8022522 Oil Discharge Connection on channel as shown.

Drill four 5/32" holes in rear channel to mount disposal nipple assembly using four supplied screws.



- 4. Drill four 5/32" clearance holes and install the enclosed oil discharge nipple assembly with enclosed screws. See Figure 1.
- 5. Place label 8022522 next to the oil discharge connection shown in Figure 1.
- Remove and discard the existing drain dump tube section from the drain manifold. See Figure 3.
- 7. Insert the new rear oil disposal assembly into position. The rod should slide between the first and second burners from left to right. See Figures 2 and 3.



- 10. Attach label 807-2742 (Oil Disposal) to front cross brace. See Figure 3.
- 11. Insert the new enclosed drain dump tube section with the attached fitting towards the rear of the fryer. Secure with existing sleeves. See Figure 4.
- 12. Attach the rear fitting of the disposal assembly to the rear oil manifold. See Figure 2.
- Attach the 11 ½" flexline from bottom of the assembly to the rear oil discharge nipple assembly, mounted on the rear of the fryer, installed in step 4. See Figure 5.
- 14. Attach the 17 ½" flexline from the front of the assembly to the new drain dump fitting installed in step 11. See Figure 4.
- 15. Attach the flexline from the oil return port on the frypot to the "T" connection in Figure 6.
- 16. Remove cap and attach bulk oil disposal hoses to rear dispose connection on rear of fryer.
- 17. Reconnect power, restore fryer under hood and test operation.



